

CARGILLE LABORATORIES

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TCADML4213295

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ACRYLIC DOUBLE MATCHING LIQUID CODE 4213295

n (632.8) 25°C = 1.4900

TYPICAL CHARACTERISTICS

<u>COMPOSITION</u>	Chlorofluorocarbon (does not contain types of CFC Thought to affect ozone), Polybutenes, and Aromatic Hydrocarbons
<u>APPEARANCE</u>	Colorless liquid
<u>COLOR STABILITY IN DIRECT SUN</u>	Slight yellowing after 1 month
<u>INDEX CHANGE RATE BY EVAPORATION</u>	NA - expected exposed surface area to volume ratio of 0.2 cm ² /cc @ 25°C for 32 days
<u>ODOR</u>	Slight, sweet
<u>POUR POINT</u> °C	NA
<u>BOILING POINT</u> °C @ 760mm Hg	>215
<u>FLASH POINT</u> °C C.O.C.	212 (415°F)
<u>DENSITY</u> g/cc @ 25°C	1.184
<u>DENSITY TEMP. COEFFICIENT</u> g/cc/°C	-0.00079
<u>COEF. OF THERM. EXP.</u> cc/cc/°C	0.00066
<u>VISCOSITY</u> centistokes @ 25°C	250
<u>SURFACE TENSION</u> dynes/cm @ 25°C	NA
<u>SOLUBLE:</u> NA	
<u>PARTLY SOLUBLE:</u> NA	
<u>INSOLUBLE:</u> NA	
<u>COMPATIBLE</u> 1 month immersion at 25°C: Acrylic, Cellulose Acetate, Epoxy, Mylar, Nylon, Polycarbonate, Polyester, Polyethylene, Polypropylene, Polystyrene, Polyurethane, Polyvinyl Chloride, Phenolic, Teflon; Latex, Neoprene, Fluorosilicone (Silastic 730 RTV), Silicone (Sylgard 184, 3140 RTV) Rubbers; Tygon F-4040-A, Tygothane, Copper, Brass, Steel; (tests done on one example of each).	
<u>INCOMPATIBLE:</u> Polystyrene and Polyvinyl Toluene	
<u>TOXICITY</u>	None (request SDS)

CAUCHY EQUATION: Refractive index as a function of wavelength at 25°C

W = wavelength in nm

$$n(W) = 1.473749 + (6.5503120E+03) / W^2 + -1.2694420E+07 / W^4$$

SOURCE OR SPECTRAL LINE	WAVELENGTH (nm)	REFRACTIVE INDEX 25°C	% TRANSMITTANCE 25°		
			0.1 mm	1 mm	1 cm
Near UV cut off	320	1.537	100	79	10
i (Hg)	365	1.522	100	99	87
h (Hg)	404.7	1.5133	100	100	97
F' (Cd)	480	1.5019	100	100	99
F (H)	486.1	1.5012	100	100	99
e (Hg)	546.1	1.4956	100	100	100
D (Na:D1, D2 mean)	589.3	1.4925	100	100	100
HeNe laser	632.8	1.4900	100	100	100
C' (Cd)	643.9	1.4895	100	100	100
C (H)	656.3	1.4889	100	100	100
Ruby laser	694.3	1.4873	100	100	100
GaAs laser	840	1.4830	100	100	99
Nd: YAG laser	1064.8	1.480	100	100	98
Diode	1300	1.478	100	99	94
Diode	1550	1.476	100	99	89

$n_F - n_C$	=	0.0124
Abbe $v_D: (n_D - 1)/(n_F - n_C)$	=	39.9
Temp. coef: dn_D/dt 15 - 35°C	=	NA
